I. Introduction

A. Manufacturer’s Statement

This manual will provide you with important information about the Solvent Parts Cleaners and will instruct you on how to use this equipment in a safe manner.

The information contained in this manual is necessary for the safe, proper setup and operation of your Solvent Parts Cleaner.

Keep this manual, along with the Material Safety Data Sheets (MSDS) for the solvent in use, within easy reach of the operator of this parts cleaner.

The equipment described in this manual is subject to change. The manufacturer reserves the right to change equipment at any time as part of normal product improvement. Some improvements may have been made after this manual was printed. For the latest information on your equipment, contact the manufacturer.

B. General Information

⚠️ CAUTION

READ AND UNDERSTAND ALL LABELS, MSDS, AND THIS INSTRUCTION MANUAL BEFORE USE.

The Industrial Solvent Parts Cleaner is an economical, safe, and innovative system designed to clean parts, using a mineral spirits based solvent. Solvents, when used to clean grease and oil, must be disposed of properly. Consult your local environmental management agency for additional guidance and other potentially hazardous materials compliance requirements.

Install your parts cleaner on a flat, level surface in an area provided with adequate ventilation. Avoid repeated or prolonged breathing of vapors. Do NOT use compressed air to dry parts as this may cause a high concentration of vapors in the immediate area. Local exhaust ventilation should be used in areas of high vapor concentration. Provisions for determining and maintaining adequate ventilation are the responsibility of the operator.

Make sure the parts cleaner is connected to a properly grounded power source. Check serial plate for power requirements.

Do NOT allow the parts cleaner to operate unattended.
II. Safety Instructions and Information

Complete safety in use is dependent upon proper use and handling of the parts cleaner in your workplace.

It is important that you follow the instructions provided in this manual. If you fail to read, understand, and follow all of the procedures in this manual, you may cause or suffer personal injury.

**DO NOT OPERATE ELECTRICAL EQUIPMENT INSIDE OF PARTS CLEANER.**

⚠️ CAUTION

**USE ONLY MINERAL SPIRITS BASED SOLVENTS**

**DO NOT USE WATER-BASED CLEANING SOLUTIONS**

This equipment is designed for use only with mineral spirits based solvents (stoddard solvent) with a flash point greater than 40°C (104°F). Do **NOT** add any other chemicals to the cleaning agent including, but not limited to, kerosene, fuel oil, gasoline, chlorinated solvents, brake cleaner, or detergents. The use of any other solvents could potentially cause a hazardous condition.

Avoid contact with eyes or skin. Wear protective eyewear, gloves, and clothing.

Operation should be conducted in a manner, which prevents splashing, or spillage. Any solvent spills should be promptly and properly cleaned up. Soak up all spills with absorbent material. Remove and dispose of all soaked material in accordance with regulatory requirements.

This unit is **NOT** intended for outdoor operation.

Do **NOT** leave solvent-soaked rags in parts cleaner or in uncovered containers.

Do **NOT** obstruct the cover. It is designed to close automatically in the event of a fire. The safety link and cover closing mechanism must be intact. Do **NOT** substitute with any other type of cover positioning device. Do **NOT** leave large objects in the parts cleaner or hang anything on the cover that could prevent the cover from closing in the event of a fire.

Do **NOT** place heavy objects on edges or front of sink. Although this parts cleaner is designed to be stable, uneven weight distribution could cause a hazardous condition, over which the manufacturer has no control.

Do **NOT** contaminate cleaning solvents with gasoline, alcohol or flammable liquids.

When cleaning carburetors or other fuel supplying components: remove all gasoline into a proper disposal container before placing the component into the parts cleaner. Gasoline has a lower flash point than mineral spirits solvent. If gasoline is added, the flash point of the solvent may be lowered.

Do **NOT** spray aerosols into or around this machine. Install the equipment in an area away from heat, sparks, and open flame. Never put hot parts into the solvent.

Do **NOT** use compressed air to dry parts. Be sure parts, especially brake parts, are completely dry prior to reassembly.

Turn unit "OFF" and close lid when equipment is not in use. This will reduce solvent loss due to evaporation.
A. Important Safety Instructions

1. Read all instructions.

2. Care must be taken as burns can occur from touching hot parts.

3. Do not operate equipment with a damaged cord or if the equipment has been dropped or damaged – until it has been examined by a qualified service person.

4. If an extension cord is necessary, a cord with a current rating equal to or more than that of the equipment should be used. Cords rated for less current than the equipment may overheat. Care should be taken to arrange the cord so that it will not be tripped over or pulled.

5. Always unplug equipment from electrical outlet when not in use. Never use the cord to pull the plug from the outlet. Grasp plug and pull to disconnect.

6. To reduce the risk of fire, do NOT operate equipment in the vicinity of open containers of flammable liquids (gasoline).

7. To reduce the risk of electric shock, do NOT use on wet surfaces or expose to rain.

8. Use only as described in this manual. Use only manufacturer’s recommended attachments.

9. ALWAYS WEAR SAFETY GLASSES. Everyday eyeglasses only have impact resistant lenses, they are not safety glasses.

10. Do NOT operate any electrical equipment inside sink or vat.

11. Do NOT use light bulbs rated over 40 watts.

12. Do NOT smoke, eat or drink in the work area.

13. Do NOT modify these machines.

14. Do NOT operate this unit in any manner that will cause splashing or cause mist to form.

15. Use only the solvent provided.

16. Adjust flexible nozzle or flow-thru brush so solvent is directed to inside the sink only.

17. On the Control box, set the breaker switches to OFF before plugging in unit.

18. In any emergency, turn off the unit.

19. These parts washers employ a safety feature called a fusible link that holds the cover open during use. Do NOT modify, alter, or obstruct the operation of the fusible link.

20. Keep cover closed whenever unit is not in use.

21. Do NOT remove fluid from this equipment or it may cause malfunction or unsafe conditions.

SAVE THESE INSTRUCTIONS
B. Service

Call your representative should your parts cleaner need service and always unplug unit when servicing.

Inspect and keep in good working order the power cord and all electrical components. If components show signs of damage or wear replace immediately. All work should be done by a trained technician.

Do NOT replace pump before unplugging unit and letting it completely cool down.

Do NOT replace fusible link with any other device to hold lid up. If fusible link should fail, for any reason, call your representative immediately.

C. Fire

This equipment is designed for use only with mineral spirits based solvents with a flash point greater than 40°C (104°F). Do NOT add any other chemicals to the cleaning agent including, but not limited to, kerosene, fuel oil, gasoline, chlorinated solvents, brake cleaner, or detergents. The use of any other solvents could potentially cause a hazardous condition.

Under certain conditions the solvent could burn. For your protection, a fusible link automatically closes the cover of the parts cleaner in the event that a fire occurs in the sink work area. The closed cover contains and smothers the fire inside the metal sink. Do NOT leave large objects in the parts cleaner or hang anything on the cover that could prevent it from closing in the event of a fire. Do NOT replace fusible link with any other device to hold cover up.

IN CASE OF FIRE: Use a Type ABC or Type BC fire extinguisher. Do NOT use water. Contact your local fire department.

IN AN EMERGENCY, UNPLUG THE ELECTRICAL SUPPLY TO THE UNIT.

D. First Aid (Medical instructions)

Please note that these First Aid Precautions are for uncontaminated cleaning solvents only. Once the solvent has been contaminated (i.e. with oil, grease, antifreeze, etc.), safety precautions should be adjusted according to the type of contaminant.

1. EYES: Contact may cause slight to moderate irritation. For direct contact, flush eyes with water for 10-15 minutes or until the material has been removed; be sure to remove contact lenses, if present, and to lift the upper and lower lids during rinsing. If irritation from vapors or mists develops, move victim into fresh air. Get medical attention if irritation persists.

2. SKIN: Prolonged or repeated contact tends to remove skin oils, possibly leading to dermatitis. Wash skin with soap and water. Remove contaminated clothing, rinse shoes and launder clothing before reuse. If irritation or pain develops or persists, seek medical attention.

3. INHALATION (Breathing): Prolonged exposure to concentrate-mist or vapor may cause mild irritation of nasal passages or throat and may have other central nervous system effects. Remove to fresh air immediately. Do not leave victim unattended. Get medical attention if irritation persists.
4. **INGESTION (Swallowing):** Uncontaminated cleaning solvent: **Drink 4 to 8 ounces of water and seek medical attention.** DO NOT induce vomiting.

E. **Environmental**

1. **Avoid spilling solvent.** Spilled solvent can create slippery conditions, clean it up immediately. Close off area to traffic. Wear appropriate personal protective equipment to prevent eye and skin contact. Consult the Material Safety Data Sheet for instructions on clean up and disposal.

2. **Contain leaks promptly.** Notify local environmental authorities if necessary.

3. **Solvents, when used to clean grease and oil, must be disposed of properly.** Consult your local environmental management agency for additional guidance and other potentially hazardous materials compliance requirements.

4. **Do NOT remove devices designed to reduce solvent evaporation except to process work or to perform maintenance.**

5. **For further information consult the Material Safety Data Sheet provided by the solvent supplier.**

III. **Installation**

A. **Position the drum on a hard level surface in a well-ventilated area.**

B. **Remove the parts packed inside the unit and inspect for damage.**

C. **Place the sink on its side.**

D. **Hook the pump assembly to the bracket on the bottom side of the sink.**

E. **Feed the pump cord through the large hole in the pump plate on the back of the machine, and snap the cord cover in the hole.**

F. **Feed the hose from the pump through hole in the pump plate on the back of the machine, and attach to the hose-barb on the back of the sink. Secure with a hose clamp.**

G. **Place the sink onto the drum.**

H. **Place the strainer and grate in the drain hole in the bottom of the sink.**

I. **Place the control box in the bracket on the right side of the machine.**

   (Star washer must be installed between screw head and painted surfaces to insure proper ground continuity.)

J. **Using the screw and star-washers, fasten the control box to the control box bracket.**

K. **Plug the pump cord and light cord (if equipped) into the receptacle on control box.**

L. **Plug the power cord into a properly grounded power source. Check serial plate for power requirements.**

**Power Requirements = 15 amp, 115 volt, 60 Hz**

M. **Fill solvent reservoir with mineral spirits based solvents with a flash point greater than 40°C (104°F)**

   **Capacity Model E216 = 37.9 L. (10 gal.).**

   **Capacity Model E230 = 75.7 L. (20 gal.).**
IV. Parts Breakdown

FLEXIBLE HOSE AND BRUSH ASSY

HOSE FROM PUMP TO HOSE BARB

FOREGROUND WASHER

WASHER

OPTIONAL DRUM

10

12

11

13

FRONT COVER OPEN
### PARTS LIST

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**V. TROUBLESHOOTING**

**A. Machine does not operate:**

1. Make sure the parts cleaner is connected to electric power or air supply.
2. Check for incoming power. Check serial plate for power requirements.
3. On electric units: check reset button on GFCI cord to make sure it is not tripped.
   On air units: an increase in air supply may be required.

**B. Little or no fluid flow through the flow-thru brush:**

1. Turn pump switch "ON" or increase air pressure.
2. Check the fluid level in the tank.
3. Check pump intake for obstructions.
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